



Pluto PLC Data Table

Data Scope	Data Type	Data Range	Notes
Global	Inputs	I[.].0 - I[.].7	
		I[.].10 - I[.].17	these can also be addressed as local outputs
	Safety Outputs	Q[.].0 - Q[.].3	
	Outputs	none	all non safety outputs are local
	Memories	GM[.].0 - GM[.].11	
	Registers	none	all registers are local
	System Memories	none	all system memories are local
Local	Inputs	none	all inputs are global
	Outputs	Q[.].10 - Q[.].17	these can also be addressed as global inputs
	Safety Outputs	none	all safety inputs are global
	Memories	M[.].0 - M[.].599	
	Registers	R[.].0 - R[.].149	
	System Memories	SM[.].0 - SM[.].199	
	System Registers	SR[.].0 - SR[.].99	